

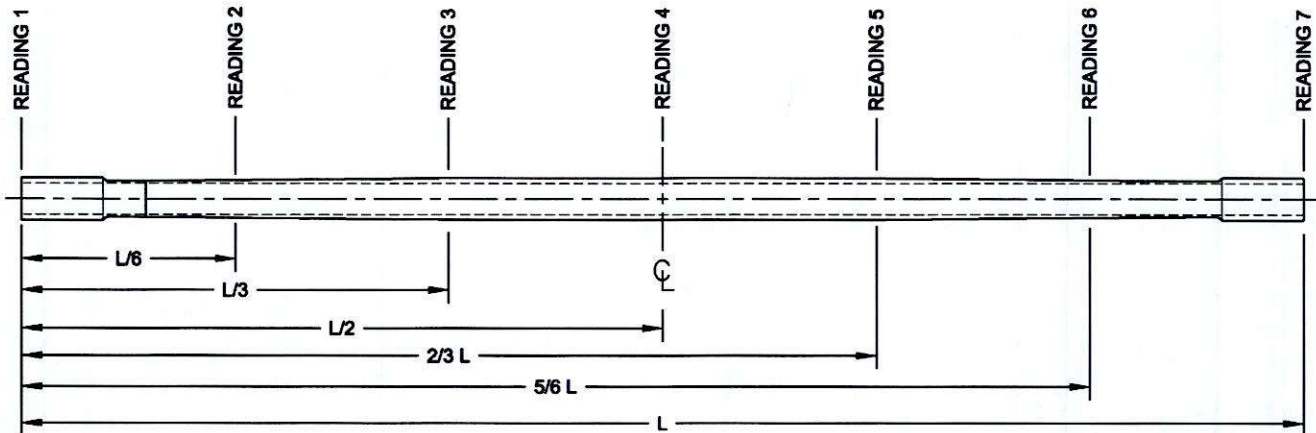
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (412 High Aft SS)	<b>Part Number:</b>	<b>D412-664-443</b>
<b>Inspection Dwg:</b> D412-664-443 <b>Rev:</b> B		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.776	+0.005/-0.000					
	2.776	+0.005/-0.000					
	2.880	+0.005/-0.000					
	2.990	+0.005/-0.000					
	3.100	+0.005/-0.000					
	3.250	+0.005/-0.000					
	7.980	+/-0.060					
	0.063	+/-0.010					
	0.500	+/-0.010					
	2.990	+0.005/-0.000					
SIDE B	2.776	+0.005/-0.000					
	2.776	+0.005/-0.000					
	2.880	+0.005/-0.000					
	2.990	+0.005/-0.000					
	3.100	+0.005/-0.000					
	3.250	+0.005/-0.000					
	7.98	+/-0.060					
	R0.06	+/-0.010					
	R0.50	+/-0.010					
	Ø2.990	+0.005/-0.000					
	130.10	+/-0.060					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.073"
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

#### Calibration Result

Actual Block Thickness: \_\_\_\_\_

Sitescan 250 Measured Thickness: \_\_\_\_\_

<b>Measured by:</b>		<b>Audited by:</b>		<b>Preliminary Approval:</b>	
<b>Date:</b>		<b>Date:</b>		<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue (P/O D412-664-403)	KJ	
B	17.07.12	Dwg Rev updated	KJ	